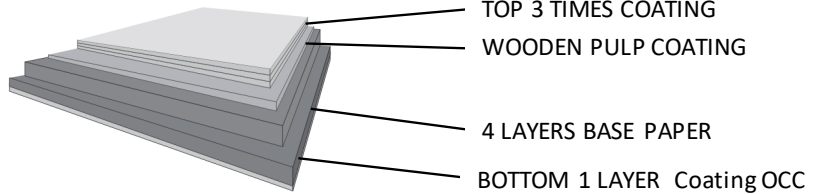




**Duplex Board Grey Back**

PM4



**TECHNICAL SPECIFICATIONS**

Specification	Unit	Parameter					
		230	250	300	350	400	450
Basis Weight	g/m <sup>2</sup>	230	250	300	350	400	450
Basis Weight Difference	g/m <sup>2</sup>	227-235	247-253	297-305	347-355	397-405	447-455
Thickness	mm	0.255-0.275	0.275-0.305	0.340-0.370	0.400-0.430	0.460-0.480	0.515-0.545
Bursting Factor	kpam <sup>2</sup> /g	≥1.4			≥1.2		
Moisture	%	6.0-10.0					
Ink Absorbtion	%	15-28					
Brightness(Top)	%	≥80					
Folding Endurance	Times	≥8			≥6		
CD Stiffness	mN.m	≥1.8	≥2.2	≥3.8	≥6.0	≥8.5	≥11.0
Printing Gloss(Top)	%	≥75					
Cobb,60s	Top	≤50					
	Back	≤120					

Test conditions: ISO Temperature: 23±10C Humidity: 50±2%RH